#### RICOH

Reason for

Modification:

Model: RDH for F401/411/421

Modified Article: Sensor Seal

From: QAC 1st Field Information Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

#### Modification Bulletin

Date: 15-Jun-97			No: 1	
		Prepared	by: M.I	Kitajima
☐ Vendor change [			☐ To n	neet standards
☐ To improve reliability			(	)

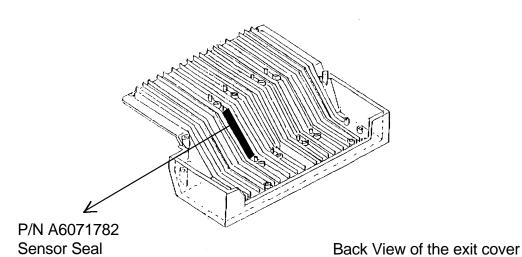
Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A6071782	Sensor Seal	0→1		19	*28	

Other

\* New Index

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To prevent the exit sensor from mis-detecting, a sensor seal has been added on the back side of the exit cover.



RICOH

#### Modification Bulletin

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Model: RDH for F401/411/421 Date: 15-Jun-97 No: 1

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin DH500	120/60	U. S. A.	A607 - 15	5A57010001
	120/60	U. S. A.		
Ricoh DH500			A607 - 17	A7086120059
	230/ 50	Europe etc.		
NRG DH500	120/60	U. S. A.,	A607 - 22	AE77010001
		Canada etc.		
	230/ 50	Europe etc.		
Infotec DH500	230/ 50	Europe	A607 - 26	3K60170001

# RICOH Modification Bulletin

**PAGE: 1/3** 

Model: RDH for F401/411/421/Cardinal Date			∋: 31-Aug-97	No: 2	
Modified Article: Parts Catalog			Prepared by: H.K		
From: QAC 1st Field	d Information Dept.				
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange 🔲 To	meet standards
Modification:	☐ To facilitate assembly ☐ To improve		e reliability (	)	
	☐ Part standardization	☐ Other			

For part number correction, please correct your parts catalog as follows:

Incorrect P/N	Correct P/N	Description	Quantity	Index No.	Page
AB011086	A6071092	Gear – 20Z	1 - 1	6	7
A6071215	A3781433	Shaft – Roller clutch – Z18	1 - 1	4	25
A6071092	A3781097	Gear – 18Z	1 - 1	8	25

The parts for Index 7 and 110 on page 6 are press-fitted to the feed out roller (A6071099). For illustration correction, please correct your parts catalog on page 6 as follows and delete the following part number from your part catalog (figure No.1).

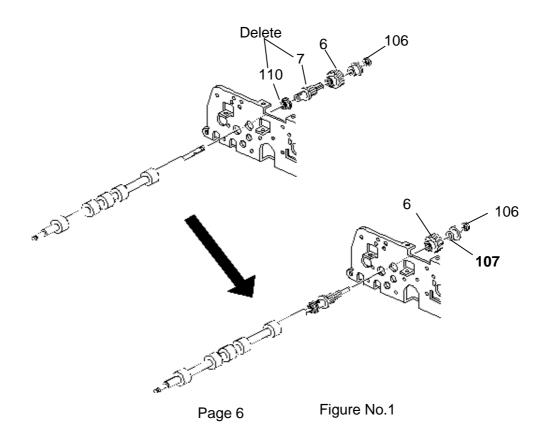
Parts Number	Description	Index No.	Page
A6071092	Gear – 20Z	7	7

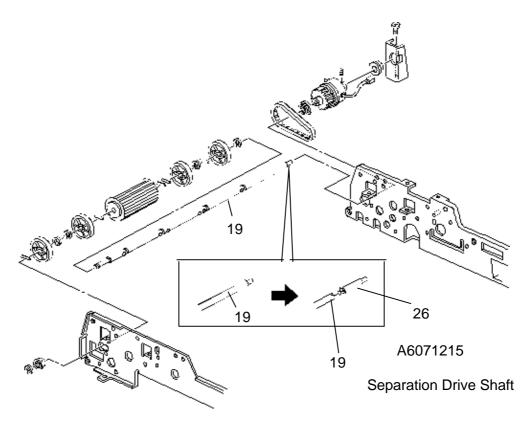
Please add the following part number to your parts catalog (figure no.2).

New P/N	Description	Quantity	Index No.	Page
A6071215	Separation Drive Shaft	1	26	7

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Model: RDF for F401/411/421/Cardinal Date: 31-Aug-97 No: 2





Page 6 Figure No.2

RICOH

## Modification Bulletin

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Model: RDF for F401/411/421/Cardinal Date: 31-Aug-97 No: 2

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Savin DH500	120/60	U. S. A.	A607 - 15	
	120/60	U. S. A.		
Ricoh DH500			A607 - 17	
	230/ 50	Europe etc.		
NRG DH500	120/60	U. S. A.,	A607 - 22	
		Canada etc.		
	230/ 50	Europe etc.		
Infotec DH500	230/ 50	Europe	A607 - 26	

# RIGOH

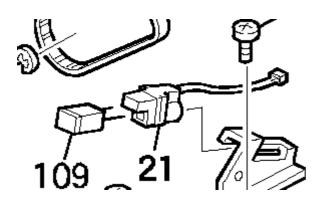
## Modification Bulletin

**PAGE: 1/2** 

Model: RDH for F401/411/421/Cardinal Date			e: 31-Dec-97	No: 3	
Modified Article: Parts Catalog			Prepared by: н.к.		
From: QAC Field Inf	ormation Dept.				
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange 🔲 To m	neet standards
Modification:	☐ To facilitate assembly	☐ To im	nprove	e reliability (	)
	☐ Part standardization	Othe	r		

#### Please correct your parts catalog as follows:

Incorrect P/N	Correct P/N	Description	Quantity	Index No.	Page
11050192	14030493	LED - Green	1 - 1	109	25



RIGOH

## Modification Bulletin

**PAGE: 2/2** 

Model: RDH for F401/411/421/Cardinal Date: 31-Dec-97 No: 3

MODEL	V/ Hz	DESTINATION	CODE	SERIAL
NAME				NUMBER
Savin DH500	120/60	U. S. A.	A607 - 15	
	120/60	U. S. A.		
Ricoh DH500			A607 - 17	
	230/ 50	Europe etc.		
NRG DH500	120/60	U. S. A.,	A607 - 22	
		Canada etc.		
	230/ 50	Europe etc.		
Infotec DH500	230/ 50	Europe	A607 - 26	

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## Modification Bulletin

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Model: RDH F401/411/421/ C-Bird Date:			: 15-Feb-98	No: 4	
Modified Article: F	use-5A 250V			Prepared by: F.N	loguchi
From: QAC Field Inf	ormation Dept.				
Reason for	Parts catalog correction	☐ Vendor	cha	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly	☐ To impr	rove	e reliability (	)
	□ Part standardization	Other			

Old part number	New part number	Description	Qty	Int	Page	Index	Note
11070459	11070752	Fuse – 5A 250V	n-n	O/O	29	117	

Due to parts standardization, the 5A 250V fuse has been changed.

MODEL	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
NAME				
Savin DH500	120/60	U. S. A.	A607 - 15	
	120/60	U. S. A.		
Ricoh DH500			A607 - 17	
	230/ 50	Europe etc.		
NRG DH500	120/60	U. S. A.,	A607 - 22	
		Canada etc.		
	230/ 50	Europe etc.		
Infotec DH500	230/50	Europe	A607 - 26	



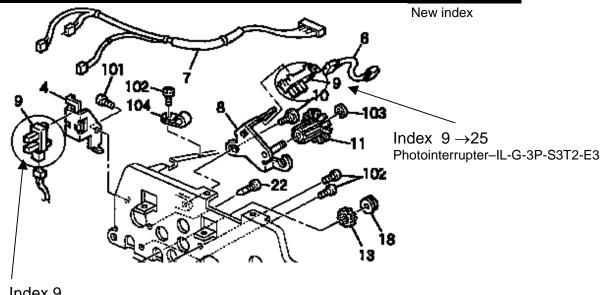
#### Modification Bulletin

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Model: RDH for F401/411/421/C-Bird Date			e: 31-Oct-99		No.: MA607005			
Modified Article: Parts Catalog				Prepared by: F.Noguchi				
From: Technical	Service Dept., GTS Division							
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards		
Modification:	☐ To facilitate assembly	☐ To improve re		To improve reliability		)		
☐ Part standardization		☐ Other	r					

Please apply the following parts number and index number corrections to your parts catalog.

	P/N	Description	Q'ty	Page	Index
Incorrect	AW020075	Photointerrupter	2	11	9
Correct	AW020075	Photointerrupter	1	11	9
	52165245	Photointerrupter-IL-G-3P-S3T2-E3	1	11	*25



Index 9 Photointerrupter

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#### Modification Bulletin

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Model: RDH for F401/411/421/C-Bird Date			e: 22-Jun-0	1	No.: MA607006		
Modified Article: Belt Drive Motor			Prepared by: F. Noguchi				
From: Technical S	ervices Dept., GTS Division						
Reason for	☐ Parts catalog correction	☐ Vendor cl	nange	☐ To n	neet standards		
Modification:	☐ To facilitate assembly	☐ To improv	e reliability	(	)		
	⊠ Part standardization	☐ Other					

Due to parts standardization, the belt drive motor has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX060082	Hamber	Belt Drive Motor – DC 19W	1	0/0	25	39	
	AX060220	DC Motor – DC 20W	'	5/0	25	39	